

PIPE SPECIFICATION IS 14885

Wall Thickness				
Nominal Outside Diameter, mm	Minimum Wall Thickness (e _{min}) mm			
	SDR 17.6	SDR 13.6	SDR 11.0	SDR 9
<i>d_n</i>				
16	2.3	2.3	3.0	3.0
20	2.3	2.3	3.0	3.0
25	2.3	2.3	3.0	3.0
32	2.3	2.3	3.0	3.6
40	2.3	3.0	3.7	4.5
50	2.9	3.7	4.6	5.6
63	3.6	4.7	5.8	7.1
75	4.3	5.5	6.8	8.4
90	5.2	6.6	8.2	10.1
110	6.3	8.1	10.0	12.3
125	7.1	9.2	11.4	14.0
140	8.0	10.3	12.7	15.7
160	9.1	11.8	14.6	17.9
180	10.3	13.3	16.4	20.1
200	11.4	14.7	18.2	22.4
225	12.8	16.6	20.5	25.1
250	14.2	18.4	22.7	27.9
280	16.0	20.6	25.4	31.3
315	17.9	23.2	28.6	35.2
355	20.2	26.1	32.3	39.7
400	22.8	29.4	36.4	44.7
450	25.6	33.1	41.0	50.3
500	28.5	36.8	45.5	55.8
560	31.9	41.2	51.0	
630	35.8	46.3	57.3	

Current
Production
Range

Under
Commissioning